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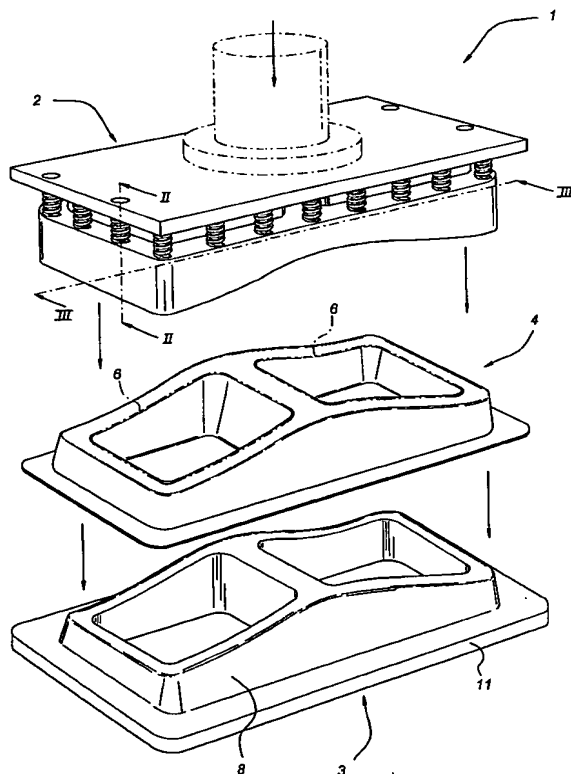
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(54) Title: METHOD AND DEVICE FOR PUNCHING A PART OF MOULDED FIBRE MATERIAL



(57) Abstract: Method and device for punching products made of moulded fibre material. For this purpose there is a bearer (3) on which a blank pre-moulded fibre material is placed from which the product or the products have to be punched. This bearer (3) is made with a contour. The cutting die (12) is provided with a corresponding contour, as a result of which during punching a cut line is produced that is not in one plane but is three-dimensional. Before the actual punching operation takes place, the peripheral edge of the larger blank is clamped close to the cutting location.



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